

## SUCCESS STORY

### OLIVE HEALTHCARE



**BOCHANG CO., LTD.**

[www.vedicsystems.com](http://www.vedicsystems.com)

## **OLIVE HEALTHCARE**

Olive Healthcare is a pioneer in the manufacturing of Softgel in India. It is a fully integrated developer, manufacturer and marketer of a broad range of soft gelatin formulations with a robust regulatory and infrastructure backbone. It has a strong R&D pipeline to support its growth strategy in global markets.

In the last 4 decades, Olive has exclusively developed and dealt with soft gelatin formulations, and it currently operates 3 state-of-the-art manufacturing sites in India with approvals ranging from WHO (GMP) to U.S. FDA and ISO certification for quality, environment and occupational health & safety. Olive also has approval by the EU Health and Sanitary Authority for exports to the EU and allied nations. Through its strong R&D and presence in soft gelatin formulation Olive is now developing vegetarian gelation technologies, soft gelatin capsules & chewable capsules as improved mechanisms for delivery.

Olive Healthcare has adopted a business model that is flexible, offers services such as contract manufacturing & development for the global market.

## **BOCHANG Co.,Ltd**

Established in 1990 **Bochang** has built expertise and knowledge to develop the finest high speed and precision soft gel encapsulation machines. With improved performance and increased productivity the Soft Capsule filling Machine is used to produce both Vegetarian (gelatin free) as well as Animal gelatin capsules. The machines are available with features like *21 CFR Part 11 compliance*, *Auto fill volume control* and *Servo control* for soft gel encapsulation.

It is also a registered ISO Company with over 9 patents for Soft Gelatin Capsule Encapsulation machines. Recently, **Vedic Pac Systems** assisted Olive Healthcare to install two Bochang BCM-GB6 plant at their factory in Dabhel, Daman and Diu.

## **Features of BCM-GB6**

- Complying CGMP & FDA norms across the world
- High speed production
- Self-lubrication contents filling pump
- Easy to maintain
- Highest filling accuracy



The **BCM-GB6** encapsulation system installed can be used to produce soft gel capsules of various shapes and sizes. Even the products which are oil-based and paste-based can be produced on the same system.

Olive Healthcare opted for the BCM-GB6 system as it provides numerous advantages.

Some of them are as below:

- Better gelatin saving
- Avoids wastage/leakage with a 99% yield
- Longer Die Roll life
- Cost saving for power consumption, gelatin & lubrication oil
- More production for the same operational cost
- Ability to produce the product with highly viscous products
- Easy to clean during product change
- Local spares & service support

The team of experts from **Vedic Pac Systems** carried out the entire installation and commissioning of the system to the customer's satisfaction. Being a long standing partner for Bochang, Vedic Pac Systems was involved in every step starting with project conceptualisation, installation, successful trials & service support.

**Mr. Hardik Shah (Director of Olive Healthcare)**

"Bochang is a trusted supplier for us. This is the 4th plant from Bochang purchased and installed by us, with able support by Vedic Pac Systems".





## **Mr. Vinay Singh (Plant Head Olive Healthcare)**



"We have selected Bochang as a supplier because of their proven and established performance of machines. Their support and knowledge about the soft Gelatin & Capsule manufacturing process is exceptional. We were very pleased to see that the machine met our high expectation."

# **BOCHANG MACHINE PORTFOLIO**

## **ENCAPSULATION MACHINE**



## **CAPSULE SHELL PREPARATION EQUIPMENT**



## **CAPSULE CONTENTS PREPARATION EQUIPMENT**



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